Fun Sports

——Cost management and Outsourcing strategy in the Information Age



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01. Case Overview

02. Question 1 : Cost & Budget

03. Question 2 : Outsourcing--Relative Merits & Solutions

04. Summary









Part 1: Case Overview





> OEM partners was limited

> OEM costs increased









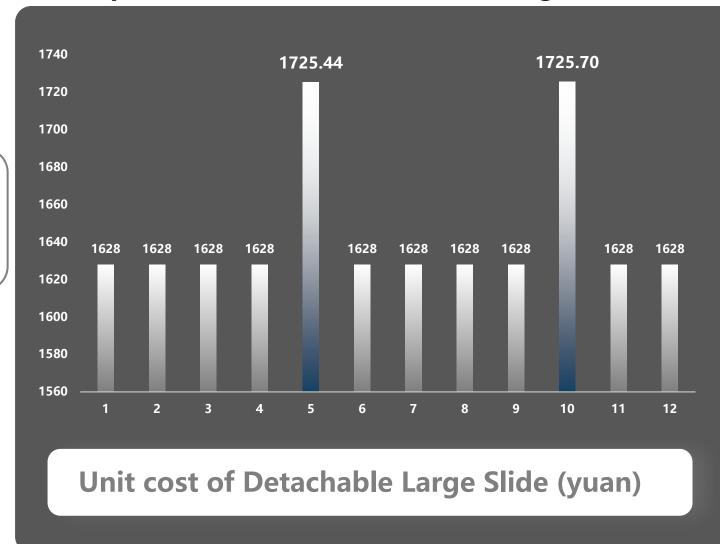


-about unit purchase cost of Detachable Large Slide

Why the unit purchase cost will increase in May and October?

1725

1628













-about unit purchase cost of Detachable Large Slide

The Immediate Cause

The peak sales season is in June and November due to the **shopping festival**.



We need to increase the purchase quantity in May and October.



The purchase quantity in May and November exceeded the normal capacity of 400 pieces of OEM.

According to the **contract**.

purchase ≤400 : 1628 yuan/piece

purchase>400: 1828 yuan/piece



The Basic Reason

The foundries do not have *enough capacity* to supply *enough products* at *normal prices*.

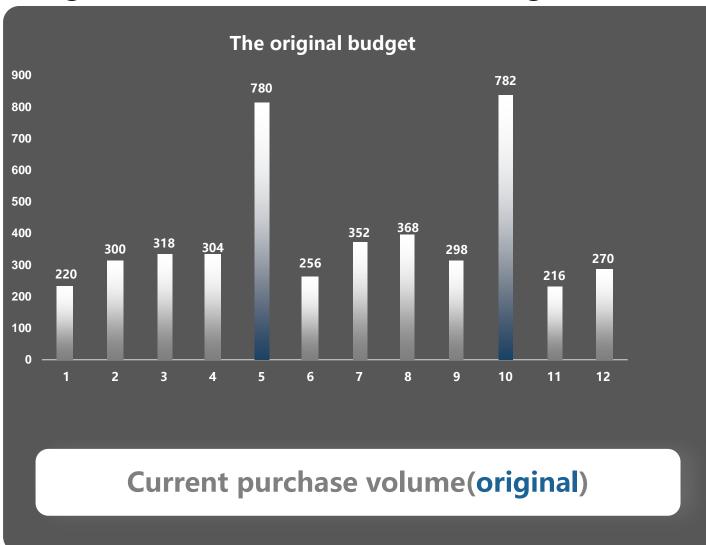






----about budget and revenue of Detachable Large Slide

It would be better for the company if these orders, which exceed the normal purchase **volume** of the contract, could be **produced** earlier.



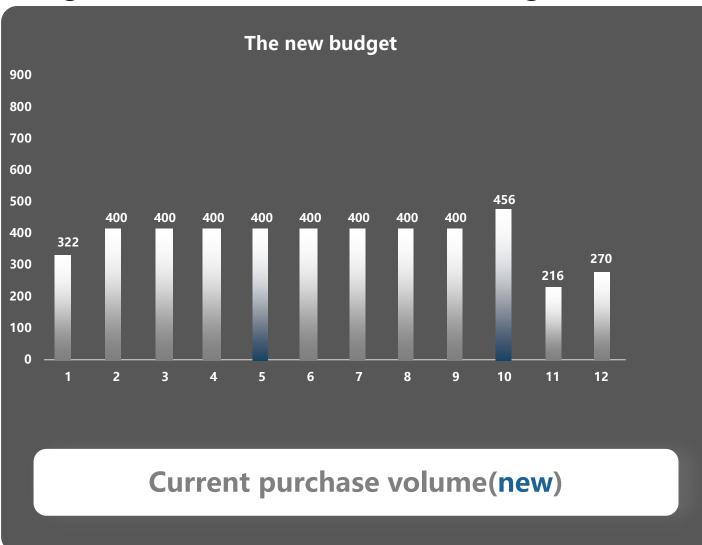






----about budget and revenue of Detachable Large Slide

It would be better for the company if these orders, which exceed the normal purchase **volume** of the contract, could be **produced** earlier.









----about budget and revenue of Detachable Large Slide

Re-prepare the procurement budget according to Zhang Ying's ideas

	1	2	3	4	5	6	7	8	9	10	11	12
Forecast Sales	220	260	310	320	300	720	320	360	370	280	726	270
Beginning inventory	208	310	450	540	620	720	400	480	520	550	726	216
Ending inventory	310	450	540	620	720	400	480	520	550	726	216	216
Current purchase volume	322	400	400	400	400	400	400	400	400	456	216	270
Unit cost(yuan)	1628	1628	1628	1628	1628	1628	1628	1628	1628	1652.56	1628	1628
Purchase amount (x 10,000 RMB)	52.42	65.12	65.12	65.12	65.12	65.12	65.12	65.12	65.12	75.36	35.16	43.96

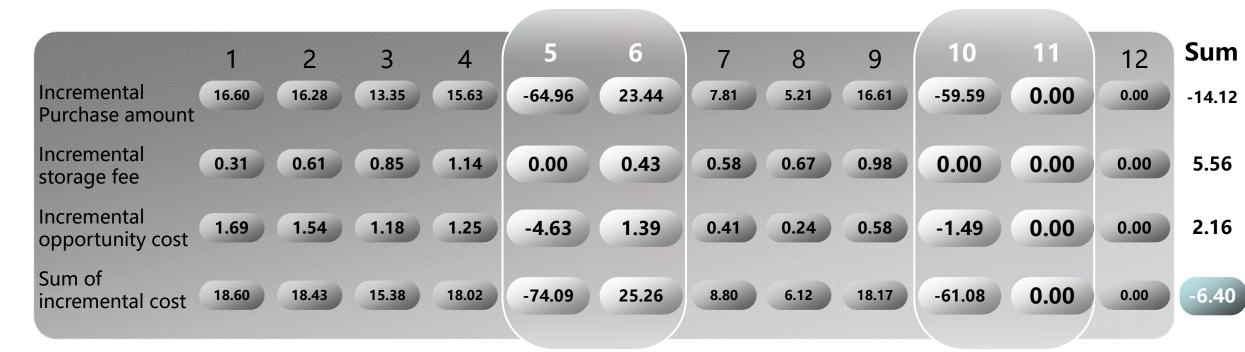


----about budget and revenue of Detachable Large Slide

Specific calculation method (take January as an example):

Incremental Purchase amount = 52.42-35.82=**16.60**Incremental storage fee = (310-208) *30/10000=**0.31**

Incremental opportunity cost = 16.60*10%/12*12+0.31*10%/12*11=**1.69**







----about budget and revenue of Detachable Large Slide

The new budget



The original budget

Sum of incremental cost: -6.40



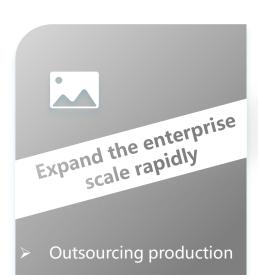
Zhang Ying is **right**. It is **more beneficial** for the company to **reformulate** the procurement budget and produce **in advance**.







---- Advantages and Disadvantages of Production Outsourcing



Meet business

development needs

Meet the needs of

market development

Reduce operation cost, save fixed cost and technical cost investment

02.

- Save high production
- Speed up capital turnover
- Improve the ROI



- > Focus on core competitiveness
- Give full play to their professional advantages

---- Advantages and Disadvantages of Production Outsourcing

Improve customer satisfaction Improve product quality Product diversification Improve service efficiency Meet the diversified needs of customers

Improve the organizational structure of the company to achieve flat management

- Focus on design and development
- Streamline the company's organizational structure
- To improve efficiency



- > Reduce the proportion of fixed assets
- Reduce operational risk





---- Advantages and Disadvantages of Production Outsourcing

Risk of information leakage

- > Extensive use of ERP system
- ➤ The contractor's confidentiality ability is uncertain

contractor

> Product quality is affected by the

➤ The company relies on contractors for after-sale service

High cost of information communication, uncertain delivery time

- Information communication is delayed
- ➤ The delivery cycle is not controlled by the company

Reduced price competitiveness

Product quality assurance risk

- Passively accept contractor quotes
- Incremental transportation costs and storage costs





Strategic Level

- Strengthen strategic cooperation with suppliers and OEM
- Backward integration
- Supplier evaluation

Solutions to improve production outsourcing

Operating Level

- **Identify and evaluate OEM**
- 02 **Establish information platform with factory**
 - > improving information communication and cooperation mechanisms
 - > The quality control
 - Cost management
 - > Improve process management and shorten delivery time
 - Implement other programs besides the information platform







Solutions to improve production outsourcing

Solutions to improve production outsourcing

Strategic Level

Backward integration

- Mergers and Acquisitions
- Holding the foundry with less capital
- > Foundries benefit from the development of the group
- Stimulate the enthusiasm of OEM production

Supplier evaluation

- Work with OEM to screen suppliers
- > Evaluate suppliers with multidimensional indicators
- Supplier and OEM cooperate and trust each other

O3

01

02



---- Solutions to improve production outsourcing

Identify and Evaluate OEM



Operating Level:1

02

03

Integrated foundry

- Improve bargaining power with OEM
- Focus on a single OEM, strengthen a variety of links

Optimization evaluation system

- > Set up an evaluation team
- Determine evaluation indicators
- > Select OEM
- Continuous evaluation and motivation



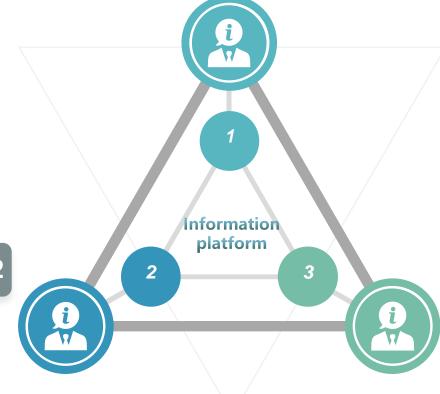


---- Solutions to improve production outsourcing

Establish Information Platform With Factory

01

Operating Level:2



- Production outsourcing management information system
- Closed loop management of OEM
- Establish the information center
- Information technology construction and business integration

O3



---- Solutions to improve production outsourcing

Establish Information Platform With Factory

--Improving Information Communication and Cooperation Mechanisms

The information service is outsourced to the professional technical support center

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02

Follow up product production throughout the process

Operating Level:2

03 Improve business forecasting model and communication mechanism





---- Solutions to improve production outsourcing

Establish Information Platform With Factory

--The Quality Control

Increased total quality percentage of management returns **Product** Quality **Operating Level:2** workmanship management defects system

O3





---- Solutions to improve production outsourcing

Establish Information Platform With Factory

-- The Quality Control: Total Quality Management

Act

Record the improvement of related issues and decide whether to move on to the next phase of the plan

Plan

Analyze the current situation, find out the reasons and formulate measures

Operating Level:2

Check

Collect data to check the effect of the measures

PDCA Cycle

Do

Take measures based on the cause

03







---- Solutions to improve production outsourcing

Establish Information Platform With Factory

-- The Quality Control : Improve the Monitoring System

01. Product number, information tracking

The Manufacturer The Warehouse Number Identification of Product The Quality Situation

Operating Level:2

Production Time

Storage Time

Production Batch

03





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---- Solutions to improve production outsourcing

Establish Information Platform With Factory

-- The Quality Control : Improve the Monitoring System

02. The finished product sampling

01



Operating Level:2

O3





---- Solutions to improve production outsourcing

Establish Information Platform With Factory

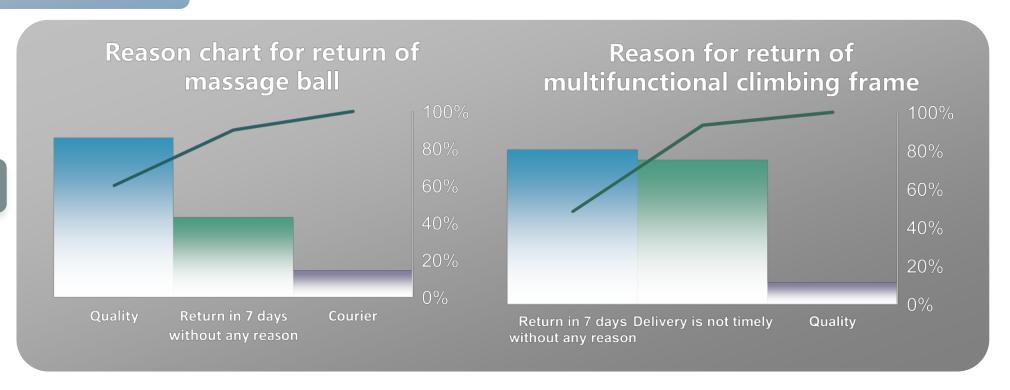
-- The Quality Control: Improve the Monitoring System

03. Pareto chart

01

Operating Level:2

O3





---- Solutions to improve production outsourcing

Establish Information Platform With Factory

--Cost Management

Refined Management

Operating Level:2

02

Improve Product Design





---- Solutions to improve production outsourcing

Establish Information Platform With Factory

--Cost Management : Refined Management

Project responsibility system

01

Operating Level:2

> The cost of repair

The additional cost

> The cost of default

> The cost of transportation

Corresponding measures

- > Product quality inspection
- > Control delivery time

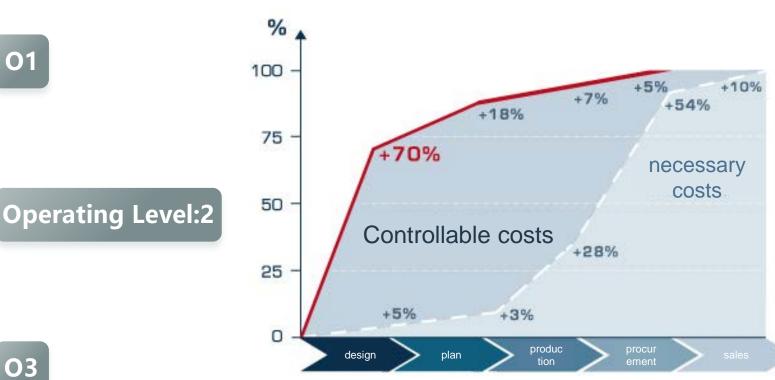
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Solutions to improve production outsourcing

Establish Information Platform With Factory

--Cost Management : Improved Product Design



HOW?

- > Meet consumer needs
- > Consider manufacturing difficulty
- > Reduce redundant features
- Using standardized parts





---- Solutions to improve production outsourcing

Establish Information Platform With Factory

--Improve Process Management and Shorten Delivery Time

01.

- Deepen the involvement of internal process management
- Ensure overall business compliance

02.

- Improve the ordering process
- Shared business processes

Operating Level:2

03.

- Joint task team
- Solving common problems

04.

- Attention incentive mechanism
- Timeliness of delivery





Solutions to improve production outsourcing

Implement Other Programs Besides The Information Platform

--Organization Restructuring, Realize the Transformation of Department Responsibilities













Part 4 : Summary

Gantt Chart of Corporate Strategy



Organization Restructuring

Identify and Evaluate OEM

Establish Information Platform

Strengthen Strategic Cooperation ---- Insist for At Least 5 Years

Through the above solutions, we hope the issues in production outsourcing of Fun Sports can be alleviated and the company get better development.







THANKS FOR WATCHING



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